Paper Science and Engineering (BS)

The Paper Science and Engineering curriculum prepares students for careers in the paper industry, which ranks as the fifth-largest manufacturing industry in the United States. Science, engineering, and mathematics form the basis for a multidisciplinary approach to understanding the fundamental aspects of materials science and engineering of these complex renewable materials. Students study the technology and engineering of wood pulping processes, chemical and energy recovery systems, and pulp bleaching. In addition, various papermaking operations, such as refining, sizing, coating, and drying are studied. These topics, along with the chemical and biological modification of wood, papermaking, and the physics of paper based materials form a fundamental set of core courses that all students in the curriculum take.

Two concentrations are available emphasizing the different engineering aspects of pulping and paper making. The Paper Science and Engineering concentration provides an extensive background in the pulp and paper manufacturing processes and elective credit hours for studies in chemistry, marketing, economics, management or other areas of interest to the student. Greater depth in general chemical engineering principles can be obtained from the Chemical Engineering Concentration. Students who have completed the Chemical Engineering Concentration in Paper Science and Engineering can, in cooperation with the College of Engineering and with an additional semester of study, earn a Bachelor of Science in Chemical Engineering as a second degree.

Program Educational Objectives

Within a few years after graduation, alumni of the Paper Science & Engineering Program at NC State University will be:

- Effective engineers and leaders in the paper, chemical process, and related industries.
- · Professionals who act in a safe and ethical manner.
- Learners who acquire, analyze, and apply new knowledge effectively.

Summer Internship

All Paper Science and Engineering majors are required to work one summer in a pulp or paper manufacturing facility. One hour of academic credit is granted after completion of 12 weeks of this work and presentation of an engineering report of professional quality. In addition, students are urged to work in manufacturing facilities the other two summers, as the work provides valuable practical experience. Departmental advisers assist students in locating summer jobs, which are found throughout the US and abroad.

Many Paper Science & Engineering students work at least one coop rotation, in which they leave school for one semester and work in the industry. The resulting experience adds significantly to a student's desirability upon graduation.

Accredited Program

The Paper Science and Engineering program is accredited by the Engineering Accreditation Commission of ABET, https://www.abet.org.

Regional Program

The Paper Science and Engineering curriculum is a regional program approved by the Southern Regional Education Board as the undergraduate program to serve the Southeast in this field.

Scholarships

Approximately 125 undergraduate academic scholarships worth approximately \$380,000 are granted annually to new and continuing students by companies comprising the Pulp and Paper Advisory Board, and by alumni and supporters of the program.

Contact

Dr. M. V. Byrd

Director of Undergraduate Programs 919.515.5790 med_byrd@ncsu.edu

Plan Requirements

First Year		Hours
E 101	Introduction to Engineering & Problem Solving ¹	1
E 115	Introduction to Computing Environments	1
CH 101 & CH 102	Chemistry - A Molecular Science and General Chemistry Laboratory ²	4
or		
CH 103 & CH 104	General Chemistry I for Students in Chemical Sciences and General Chemistry Laboratory I for Students in Chemical Sciences	
CH 201 & CH 202	Chemistry - A Quantitative Science and Quantitative Chemistry Laboratory ¹	4
or		
CH 203 & CH 204	General Chemistry II for Students in Chemical Sciences and General Chemistry Laboratory II for Students in Chemical Sciences	
MA 141	Calculus I ²	4
MA 241	Calculus II ²	4
PY 205 & PY 206	Physics for Engineers and Scientists I and Physics for Engineers and Scientists I Laboratory ²	4
PSE 201	Pulping and Papermaking Technology ¹	3
Acad Writing Resear	ch (p. 2) ¹	4
Economics Elective	(p. 2)	3
	Hours	32
Second Year		
CH 221 & CH 222	Organic Chemistry I and Organic Chemistry I Lab ¹	4
or		
CH 225 & CH 226	Organic Chemistry I for Students in Chemical Sciences and Organic Chemistry Laboratory I for Students in Chemical Sciences	
CH 223 & CH 224	Organic Chemistry II and Organic Chemistry II Lab	4

	Total Hours	109
	Hours	24
Advised Electives ((p. 2)	3
PSE 425	Bioenergy & Biomaterials Engineering	3
PSE 475	Process Control in Pulp and Paper	3
PSE 472	Paper Process Analysis	3
PSE 465	Process Engineering	3
PSE 417	Modeling & Simulation of Pulp & Paper Processes	3
PSE 416	Process Design and Analysis	3
PSE 415	Paper Industry Strategic Project Analysis	3
Fourth Year	Hours	23
Engineering Electiv	\(\frac{1}{2}\)	3
PSE 211	Pulp and Paper Internship	1
PSE 370	Pulp and Paper Products and Markets	3
PSE 360	Pulp and Paper Unit Processes II	3
PSE 355	Pulp and Paper Unit Processes I 1	3
PSE 332	Wood and Pulping Chemistry	3
PSE 322	Wet End and Polymer Chemistry	4
Third Year MAE 201	Thermal-Fluid Sciences	3
- 1. 1.7	Hours	30
Advised Electives (,	3
PSE 371	Pulping Process Analysis ¹	3
PSE 212	Paper Properties 1	4
CHE 205	Chemical Process Principles	4
PY 208 & PY 209	Physics for Engineers and Scientists II and Physics for Engineers and Scientists II Laboratory	4
MA 242	Calculus III	4
CH 227 & CH 228	Organic Chemistry II for Students in Chemical Sciences and Organic Chemistry Laboratory II for Students in Chemical Sciences	
or		

¹ A grade of C- or better is required.

² A grade of C or better is required.

Code	Title	Hours
GEP Courses		
	(http://catalog.ncsu.edu/undergraduate/gep- nents/gep-humanities/)	6
	ces (http://catalog.ncsu.edu/undergraduate/gep- nents/gep-social-sciences/)	. 3
	Exercise Studies (http://catalog.ncsu.edu/ ep-category-requirements/gep-health-exercise-	2
GEP Elective (http://requirements/)	p://catalog.ncsu.edu/undergraduate/gep-categor	y- 3
	nary Perspectives (http://catalog.ncsu.edu/ ep-category-requirements/gep-interdisciplinary-	5

GEP Global Knowledge (http://catalog.ncsu.edu/undergraduate/gep-category-requirements/gep-global-knowledge/) (verify requirement)
GEP Foundations of American Democracy (http://catalog.ncsu.edu/undergraduate/gep-category-requirements/gep-fad/) (verify requirement)
World Language Proficiency (http://catalog.ncsu.edu/undergraduate/

World Language Proficiency (http://catalog.ncsu.edu/undergraduate/ gep-category-requirements/world-language-proficiency/) (verify requirement)

Total Hours 19

Acad Writing Research

Code	Title	Hours
Acad Writing Re	search	
ENG 101	Academic Writing and Research	4
FLE 101	Academic Writing and Research	4
Transfer Sequen	ce	
ENG 202	Disciplinary Perspectives in Writing	3
ENG 1GEP		3

Economics Electives

Code	Title Hou	ırs
ARE 201	Introduction to Agricultural & Resource Economics	3
ARE 201A	Introduction to Agricultural & Resource Economics	3
EC 201	Principles of Microeconomics	3
EC 205	Fundamentals of Economics	3

Engineering Electives

Code	Title	Hours
BAET 411	Agricultural Machinery and Power Units	4
CE 214	Engineering Mechanics-Statics	3
CHE 225	Introduction to Chemical Engineering Analysis	3
ECE 331	Principles of Electrical Engineering	3
MAE 206	Engineering Statics	3
MSE 201	Structure and Properties of Engineering Materia	als 3
TE 200	Introduction to Polymer Science and Engineering	ng 3

Advised Electives

Code	Title	Hours
ACC 200	Introduction to Managerial Accounting	3
ACC 210	Concepts of Financial Reporting	3
ACC 220	Introduction to Managerial Accounting	3
ACC 280	Survey of Financial and Managerial Accounting	3
ACC 310	Intermediate Financial Accounting I	3
ACC 311	Intermediate Financial Accounting II	3
ACC 340	Accounting Information Systems	3
ACC 411	Business Valuation	3
ARE 301	Intermediate Microeconomics	3
ARE 336	Introduction to Resource and Environmental Economics	3
BAE 425	Industrial Microbiology and Bioprocessing	3
BAE 525	Industrial Microbiology and Bioprocessing	3
BCH 451	Principles of Biochemistry	4
BUS 320	Financial Management	3

CH 315	Quantitativa Analysis	3
CH 333	Quantitative Analysis Introductory Physical Chemistry	4
CH 401	Systematic Inorganic Chemistry I	3
CH 431	Physical Chemistry I	3
CH 437	Physical Chemistry for Engineers	4
CHE 225	Introduction to Chemical Engineering Analysis	3
CHE 311	Transport Processes I	3
CHE 312	Transport Processes II	3
CHE 315	Chemical Process Thermodynamics	3
CHE 316	Thermodynamics of Chemical and Phase	3
	Equilibria	
EC 301	Intermediate Microeconomics	3
EC 302	Intermediate Macroeconomics	3
EC 336	Introduction to Resource and Environmental Economics	3
ET 310	Environmental Monitoring and Analysis	3
ISE 311	Engineering Economic Analysis	3
MA 225	Foundations of Advanced Mathematics	3
MA 303	Linear Analysis	3
MA 305	Introductory Linear Algebra and Matrices	3
MA 325	Introduction to Applied Mathematics	3
MA 351	Introduction to Discrete Mathematical Models	3
MA 401	Applied Differential Equations II	3
MA 402	Mathematics of Scientific Computing	3
MA 403	Introduction to Modern Algebra	3
MA 407	Introduction to Modern Algebra for Mathematics Majors	3
MA 408	Foundations of Euclidean Geometry	3
MA 410	Theory of Numbers	3
MA 421	Introduction to Probability	3
MA 425	Mathematical Analysis I	3
MA 426	Mathematical Analysis II	3
MA 430	Mathematical Models in the Physical Sciences	3
MIE 201	Introduction to Business	3
MIE 305	Legal and Regulatory Environment	3
MIE 330	Managing People	3
MIE 335	Organizational Behavior	3
MSE 201	Structure and Properties of Engineering Materials	3
ST 311	Introduction to Statistics	3
ST 370	Probability and Statistics for Engineers	3
ST 371	Introduction to Probability and Distribution Theory	3
ST 431	Introduction to Experimental Design	3
ST 435	Statistical Methods for Quality and Productivity Improvement	3
ST 535	Statistical Methods for Quality and Productivity Improvement	3

Semester Sequence

This is a sample.

First Year		
Fall Semester		Hours
CH 101	Chemistry - A Molecular Science ¹	3
CH 102	General Chemistry Laboratory ¹	1
E 101	Introduction to Engineering & Problem Solving	1
E 115	Introduction to Computing Environments	1
ENG 101	Academic Writing and Research	4
MA 141	Calculus I ¹	4
	rcise Studies (http://catalog.ncsu.edu/ category-requirements/gep-health-exercise-	1
	Hours	15
Spring Semester		
CH 201	Chemistry - A Quantitative Science	3
CH 202	Quantitative Chemistry Laboratory	1
eC 205 or EC 201 or ARE 201	Fundamentals of Economics or Principles of Microeconomics or Introduction to Agricultural & Resource Economics	3
MA 241	Calculus II ¹	4
PY 205	Physics for Engineers and Scientists I ¹	3
PY 206	Physics for Engineers and Scientists I Laboratory ¹	1
PSE 201	Pulping and Papermaking Technology	3
	Hours	18
Second Year		
Fall Semester		
CH 221	Organic Chemistry I	3
CH 221 CH 222	Organic Chemistry I Lab	3 1
CH 222 CHE 205	Organic Chemistry I Lab Chemical Process Principles	1 4
CH 222 CHE 205 MA 242	Organic Chemistry I Lab Chemical Process Principles Calculus III	1 4 4
CH 222 CHE 205	Organic Chemistry I Lab Chemical Process Principles Calculus III Paper Properties	1 4 4 4
CH 222 CHE 205 MA 242 PSE 212	Organic Chemistry I Lab Chemical Process Principles Calculus III	1 4 4
CH 222 CHE 205 MA 242 PSE 212 Spring Semester	Organic Chemistry I Lab Chemical Process Principles Calculus III Paper Properties Hours	1 4 4 4 16
CH 222 CHE 205 MA 242 PSE 212 Spring Semester CH 223	Organic Chemistry I Lab Chemical Process Principles Calculus III Paper Properties Hours Organic Chemistry II	1 4 4 4 16
CH 222 CHE 205 MA 242 PSE 212 Spring Semester CH 223 CH 224	Organic Chemistry I Lab Chemical Process Principles Calculus III Paper Properties Hours Organic Chemistry II Organic Chemistry II Lab	1 4 4 4 16 3 1
CH 222 CHE 205 MA 242 PSE 212 Spring Semester CH 223 CH 224 PY 208	Organic Chemistry I Lab Chemical Process Principles Calculus III Paper Properties Hours Organic Chemistry II Organic Chemistry II Lab Physics for Engineers and Scientists II	1 4 4 4 16 3 1 1 3
CH 222 CHE 205 MA 242 PSE 212 Spring Semester CH 223 CH 224 PY 208 PY 209	Organic Chemistry I Lab Chemical Process Principles Calculus III Paper Properties Hours Organic Chemistry II Organic Chemistry II Lab Physics for Engineers and Scientists II Physics for Engineers and Scientists II Laboratory	1 4 4 4 4 16 3 1 1 3 1 1
CH 222 CHE 205 MA 242 PSE 212 Spring Semester CH 223 CH 224 PY 208 PY 209 PSE 371	Organic Chemistry I Lab Chemical Process Principles Calculus III Paper Properties Hours Organic Chemistry II Organic Chemistry II Lab Physics for Engineers and Scientists II Physics for Engineers and Scientists II Laboratory Pulping Process Analysis	1 4 4 4 4 16 3 1 3 1 3 3 1 3 3 1
CH 222 CHE 205 MA 242 PSE 212 Spring Semester CH 223 CH 224 PY 208 PY 209 PSE 371 Advised Elective (p. 200)	Organic Chemistry I Lab Chemical Process Principles Calculus III Paper Properties Hours Organic Chemistry II Organic Chemistry II Lab Physics for Engineers and Scientists II Physics for Engineers and Scientists II Laboratory Pulping Process Analysis 2) 1	1 4 4 4 4 16 3 1 1 3 3 3 3
CH 222 CHE 205 MA 242 PSE 212 Spring Semester CH 223 CH 224 PY 208 PY 209 PSE 371 Advised Elective (p. 2006)	Organic Chemistry I Lab Chemical Process Principles Calculus III Paper Properties Hours Organic Chemistry II Organic Chemistry II Lab Physics for Engineers and Scientists II Physics for Engineers and Scientists II Laboratory Pulping Process Analysis	1 4 4 4 4 16 3 1 1 3 1 1 3 3
CH 222 CHE 205 MA 242 PSE 212 Spring Semester CH 223 CH 224 PY 208 PY 209 PSE 371 Advised Elective (p. 2007) GEP Health and Execundergraduate/gep-co	Organic Chemistry I Lab Chemical Process Principles Calculus III Paper Properties Hours Organic Chemistry II Organic Chemistry II Lab Physics for Engineers and Scientists II Physics for Engineers and Scientists II Laboratory Pulping Process Analysis 2) 1 rcise Studies (http://catalog.ncsu.edu/	1 4 4 4 4 166 3 1 1 3 3 1 1 1 1 1 1 1 1 1 1 1 1 1
CH 222 CHE 205 MA 242 PSE 212 Spring Semester CH 223 CH 224 PY 208 PY 209 PSE 371 Advised Elective (p. 2007) GEP Health and Execundergraduate/gep-co	Organic Chemistry I Lab Chemical Process Principles Calculus III Paper Properties Hours Organic Chemistry II Organic Chemistry II Lab Physics for Engineers and Scientists II Physics for Engineers and Scientists II Laboratory Pulping Process Analysis 2) 1 rcise Studies (http://catalog.ncsu.edu/eategory-requirements/gep-health-exercise-	1 4 4 4 4 166 3 1 1 3 3 1 1 1 1 1 1 1 1 1 1 1 1 1
CH 222 CHE 205 MA 242 PSE 212 Spring Semester CH 223 CH 224 PY 208 PY 209 PSE 371 Advised Elective (p. 32) GEP Health and Execundergraduate/gep-cstudies/)	Organic Chemistry I Lab Chemical Process Principles Calculus III Paper Properties Hours Organic Chemistry II Organic Chemistry II Lab Physics for Engineers and Scientists II Physics for Engineers and Scientists II Laboratory Pulping Process Analysis 2) 1 rcise Studies (http://catalog.ncsu.edu/eategory-requirements/gep-health-exercise-	1 4 4 4 4 166 3 1 1 3 3 1 1 1 1 1 1 1 1 1 1 1 1 1
CH 222 CHE 205 MA 242 PSE 212 Spring Semester CH 223 CH 224 PY 208 PY 209 PSE 371 Advised Elective (p.: GEP Health and Exe undergraduate/gep-c studies/) Third Year	Organic Chemistry I Lab Chemical Process Principles Calculus III Paper Properties Hours Organic Chemistry II Organic Chemistry II Lab Physics for Engineers and Scientists II Physics for Engineers and Scientists II Laboratory Pulping Process Analysis 2) 1 rcise Studies (http://catalog.ncsu.edu/eategory-requirements/gep-health-exercise-	1 4 4 4 4 166 3 1 1 3 3 1 1 1 1 1 1 1 1 1 1 1 1 1
CH 222 CHE 205 MA 242 PSE 212 Spring Semester CH 223 CH 224 PY 208 PY 209 PSE 371 Advised Elective (p. 26) GEP Health and Execundergraduate/gep-cstudies/) Third Year Fall Semester	Organic Chemistry I Lab Chemical Process Principles Calculus III Paper Properties Hours Organic Chemistry II Organic Chemistry II Lab Physics for Engineers and Scientists II Physics for Engineers and Scientists II Laboratory Pulping Process Analysis 2) 1 rcise Studies (http://catalog.ncsu.edu/category-requirements/gep-health-exercise- Hours Thermal-Fluid Sciences (p. 2)	1 4 4 4 4 16 3 1 3 3 1 1 15
CH 222 CHE 205 MA 242 PSE 212 Spring Semester CH 223 CH 224 PY 208 PY 209 PSE 371 Advised Elective (p. 3 GEP Health and Exe undergraduate/gep-cstudies/) Third Year Fall Semester MAE 201	Organic Chemistry I Lab Chemical Process Principles Calculus III Paper Properties Hours Organic Chemistry II Organic Chemistry II Lab Physics for Engineers and Scientists II Physics for Engineers and Scientists II Laboratory Pulping Process Analysis 2) 1 rcise Studies (http://catalog.ncsu.edu/eategory-requirements/gep-health-exercise- Hours Thermal-Fluid Sciences (p. 2) Pulp and Paper Internship	1 4 4 4 4 16 3 1 3 3 1 1 15 3 3
CH 222 CHE 205 MA 242 PSE 212 Spring Semester CH 223 CH 224 PY 208 PY 209 PSE 371 Advised Elective (p. 32) GEP Health and Execundergraduate/gep-cstudies/) Third Year Fall Semester MAE 201 Engineering Elective	Organic Chemistry I Lab Chemical Process Principles Calculus III Paper Properties Hours Organic Chemistry II Organic Chemistry II Lab Physics for Engineers and Scientists II Physics for Engineers and Scientists II Laboratory Pulping Process Analysis 2) 1 rcise Studies (http://catalog.ncsu.edu/category-requirements/gep-health-exercise- Hours Thermal-Fluid Sciences (p. 2)	1 4 4 4 4 16 3 1 1 3 3 1 1 1 15 3 3 3 3 3 1

Hours	17
Spring Semester	
PSE 332 Wood and Pulping Chemistry	3
PSE 360 Pulp and Paper Unit Processes II	3
PSE 370 Pulp and Paper Products and Markets	3
GEP Requirement (http://catalog.ncsu.edu/undergraduate/gep-category-requirements/)	3
GEP Requirement (http://catalog.ncsu.edu/undergraduate/gep-category-requirements/)	3
Hours	15
Fourth Year	
Fall Semester	
PSE 415 Paper Industry Strategic Project Analysis	3
PSE 417 Modeling & Simulation of Pulp & Paper Processes	3
PSE 425 Bioenergy & Biomaterials Engineering	3
PSE 475 Process Control in Pulp and Paper	3
GEP Requirement (http://catalog.ncsu.edu/undergraduate/gep-category-requirements/)	3
Hours	15
Spring Semester	
PSE 416 Process Design and Analysis	3
PSE 465 Process Engineering	3
PSE 472 Paper Process Analysis	3
1	3
Advised Elective (p. 2)	3
Advised Elective (p. 2) ' GEP Requirement (http://catalog.ncsu.edu/undergraduate/gep-category-requirements/)	
GEP Requirement (http://catalog.ncsu.edu/undergraduate/gep-	2-3
GEP Requirement (http://catalog.ncsu.edu/undergraduate/gep-category-requirements/) GEP Interdisciplinary Perspectives (http://catalog.ncsu.edu/undergraduate/gep-category-requirements/gep-interdisciplinary-	2-3

¹ A grade of C- or better is required.

Career Opportunities

Graduates of this curriculum find opportunities for challenging careers as process engineers, product development engineers, process control engineers, chemists, technical service engineers, quality control supervisors, and production supervisors. Design and construction engineering companies employ graduates as project engineers, and pulp and paper machinery/chemical companies use their education and skills for technical service and sales positions. Opportunities for managerial and executive positions are available to graduates as they gain experience.

The broad and intensive nature of this curriculum makes graduates attractive not only to the pulp and paper industry, but also to a variety of other major chemical process and bio-energy industries. This appeal is especially true for the dual degree in Paper Science & Engineering and Chemical Engineering.

Career Titles

- Chemist
- · Conservation Scientist
- Engineer
- · Environmental Scientist
- Forest and Conservation Technician
- Forester
- · Machinery Sales
- Process Control Engineer
- Product Development Engineer
- · Production Supervisor
- · Quality Control Supervisor
- Technical Service Engineer

Learn More About Careers

NCcareers.org (https://nccareers.org/)

Explore North Carolina's central online resource for students, parents, educators, job seekers and career counselors looking for high quality job and career information.

Occupational Outlook Handbook (https://www.bls.gov/ooh/)
Browse the Occupational Outlook Handbook published by the Bureau of
Labor Statistics to view state and area employment and wage statistics.
You can also identify and compare similar occupations based on your
interests.

Career One Stop Videos (https://www.careeronestop.org/)
View videos that provide career details and information on wages,
employment trends, skills needed, and more for any occupation.
Sponsored by the U.S. Department of Labor.

Focus 2 Career Assessment (https://careers.dasa.ncsu.edu/explore-careers/career-assessments/) (NC State student email address required) This career, major and education planning system is available to current NC State students to learn about how your values, interests, competencies, and personality fit into the NC State majors and your future career. An NC State email address is required to create an account. Make an appointment with your career counselor (https://careers.dasa.ncsu.edu/about/hours-appointments/) to discuss the results.

Focus 2 Apply Assessment (https://www.focus2career.com/Portal/Register.cfm?SID=1929) (Available to prospective students)
A career assessment tool designed to support prospective students in exploring and choosing the right major and career path based on your unique personality, interests, skills and values. Get started with Focus 2 Apply and see how it can guide your journey at NC State.

National Society of Professional Engineers (http://www.nspe.org/)